



At Biosynthetic Technologies, we provide castor derived high-performance fluids that are natural and sustainable. We offer our customers high-performance, environmentally friendly ingredients that add further functionality to their end products. Our bio-based products are specifically formulated to match our customers' needs and to provide solutions to the distinct challenges in the metalworking fluid market. Our products perform exceptionally well in a variety of functions, and often, they represent formulation improvements that offer greater product uniformity and cost savings.

Castor Derivatives for Metalworking Fluids

The most important functions of a metalworking fluid are to cool and to lubricate. These functions extend the life of the tool, reduce friction and flush chips and swarf from the cutting zone. Biosynthetic Technologies offers a range of castor derived products that deliver the high content of Ricinoleic Acid (RA), which is used in metalworking applications. The unique structure of castor oil offers interesting properties, making it appropriate for various industrial applications. These are all castor oil derivatives with sales approval for US (EPA, Canada (CEPA), and Europe (REACH)).

PRODUCT	CAS Number
RA HOMOPOLYMER - AV 100	61789-44-4
RA HOMOPOLYMER - AV 50	61789-44-4
DI-SODIUM SEBACATE	17265-14-4
Di-ETHYLHEXYL SEBACATE	122-62-3

About Biosynthetic Technologies

Biosynthetic Technologies manufactures a revolutionary new class of biobased synthetic compounds called Estolides that are made from organic fatty acids found in various bio-derived oils. These highly functional biosynthetic oils have numerous uses in lubricant, automotive, marine, and personal care applications and can be used as the primary base oil of a lubricant formulation, a component of a base oil co-blend, or even as an additive. In addition, Biosynthetic Technologies offers a line of castor derived products used in the formulation of metalworks fluids and Food Grade Lubricants. Biosynthetic Technologies delivers quality raw materials with high-performance properties that are renewable, biodegradable, sustainable, non bioaccumulative and nontoxic. For more information visit: www.biosynthetic.com.

***Biosynthetic Technologies:
Delivering Innovations for a Sustainable Future.***



Biosynthetic FAE RA 100

RA Homopolymer AV 100

CAS # 61789-44-4

Standard Specification

Character	Limits
ACID VALUE	90 –105
COLOUR –GARDNER	8 MAX
IODINE VALUE	87 –92
HYDROXYL VALUE	85 –95
POUR POINT °C	< -10

Biosynthetic FAE RA 50

RA Homopolymer – AV 50

CAS # 61789-44-4

Standard Specification

Character	Limits
PHYSICAL APPEARANCE	CLEAR AMBER FLUID
ACID VALUE	45-55
COLOUR (ASTM 1500 scale)	<4

Biosynthetic ES DES

Di-Ethylhexyl Sebacate

CAS # 122-62-3

Standard Specification

Character	Limits
ACID VALUE (MG KOH/G)	0.15 MAX
COLOUR	CLEAR SLIGHTLY YELLOW
SAPONIFICATION VALUE (MG KOH/G)	260-265
HYDROXYL VALUE	2 MAX
APPEARANCE	LIQUID
ASSAY (GC)	96% MAX
WATER CONTENT	0.15 % MAX
POUR POINT °C	-50

Biosynthetic AD DSS

Di-Sodium Sebacate

CAS # 17265-14-4

Standard Specification

Character	Limits
PURITY	➤ 96%
SOLUBILITY IN WATER	MOSTLY TRANSPARENT

Contact information:

Mike Woodfall, Sales Leader

o: [\(281\) 419 8924](tel:2814198924) | m: [\(832\) 702-9286](tel:8327029286)

e: mwoodfall@biosynthetic.com